



Original

Cerchar Apparatus

Determination of the Cerchar Abrasivity Index on Rock Samples



Cerchar Original — fully mechanical hard-rock abrasivity tester

Geotechnical & Rock Mechanics Testing Equipment

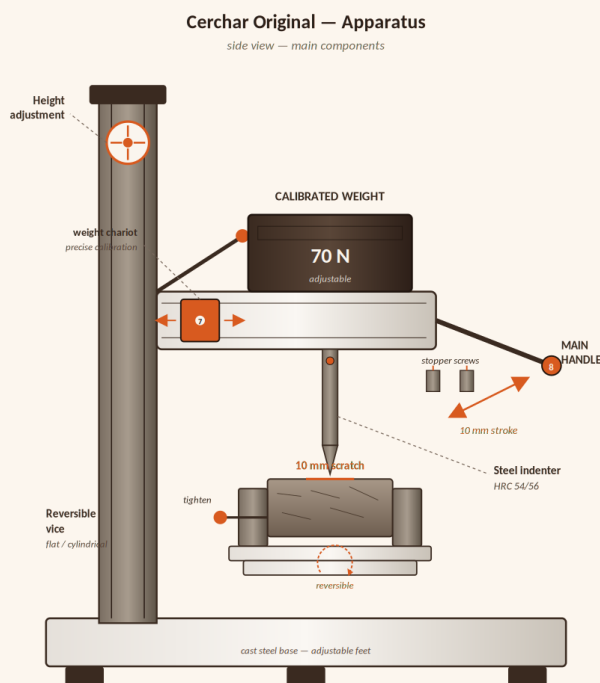
Overview

What the Cerchar Original does, in brief

- ◆ Cerchar abrasivity test for hard-rock samples
- ◆ Determines the Cerchar Abrasivity Index (CAI)
- ◆ 70 N adjustable load — fine-tuned by chariot
- ◆ HRC 54/56 indenter hardness — replaceable
- ◆ 10 mm scratch length on the rock surface
- ◆ Specimens up to \varnothing 76 mm \times H 150 mm
- ◆ Fully mechanical — no power, air or hydraulics
- ◆ Compliant with ASTM D7625, NF P94-430-1, ISRM

Main Components

Side view — annotated diagram



Steel Indenter

HRC 54/56 hardened pin, replaceable

Calibrated Weight

70 N adjustable — fine-tuned by chariot

Reversible Vice

Flat or cylindrical specimens, up to \varnothing 76 mm

Main Handle

Drives the indenter through 10 mm stripe

Height Adjustment

Arm height adjustment for specimens

Base Plate

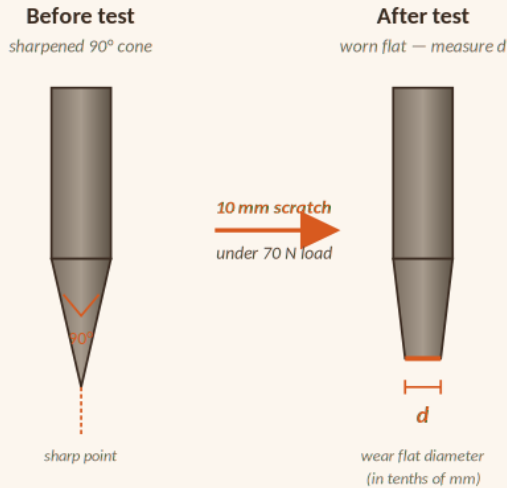
Cast steel frame, levelled with feet

Measurement Principle

Cerchar method — abrasivity by indenter wear

Indenter wear measurement

Cerchar Abrasivity Index — CAI



CAI formula

$$CAI = 10 \cdot d$$

d = mean wear flat diameter (mm)

CAI scale (typical)

0.3 - 0.5	very low — chalk
0.5 - 1.0	low — siltstone
1.0 - 2.0	medium — sandstone
2.0 - 4.0	high — granite
4.0 - 6.0+	extreme — quartzite

How the test works

- ◆ A sharp pin is pressed against fresh rock
- ◆ 70 N load applied via dead weight
- ◆ Main handle drives a precise 10 mm stripe
- ◆ Pin wears in proportion to abrasivity
- ◆ Wear flat diameter *d* measured under microscope
- ◆ 5+ stripes averaged to compute CAI

Technical Specifications

Test method	Cerchar abrasivity — indenter wear	Indenter material	Steel — Rockwell HRC 54/56
Standards	ASTM D7625-10, NF P94-430-1, ISRM	Total weight	25 kg
Indenter load	70 N adjustable (calibrated by chariot)	Dimensions	260 × 460 × 375 mm
Scratch length	10 mm	Operating range	5 – 40 °C, indoor use
Specimen Ø max	76 mm (3 in)	Power supply	None — fully mechanical
Specimen H max	150 mm (6 in)	Optional accessories	Sharpening tool, microscope

Applications

Where the Cerchar Original delivers value

Tunnelling & TBM

Cutter wear prediction for tunnel boring machines and underground excavation

Mining

Drill bit and tool wear assessment for hard-rock mining

Civil Engineering

Hard-rock excavation feasibility for underground construction

Quarrying & Aggregates

Tool selection and wear forecast for rock processing

Geomechanics R&D

Rock characterization and abrasivity ranking in research labs

Quality Control

Routine QC of cutting tools and certified rock specimens



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